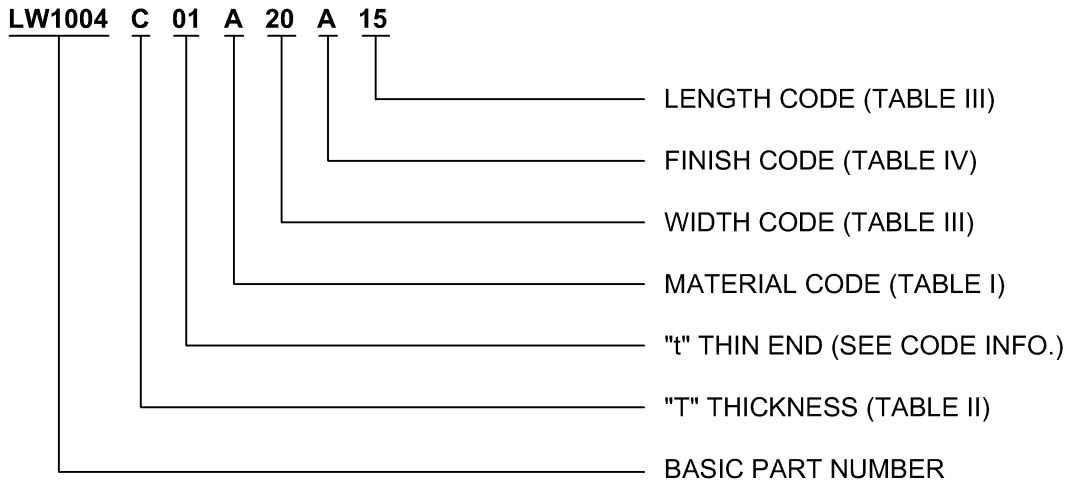
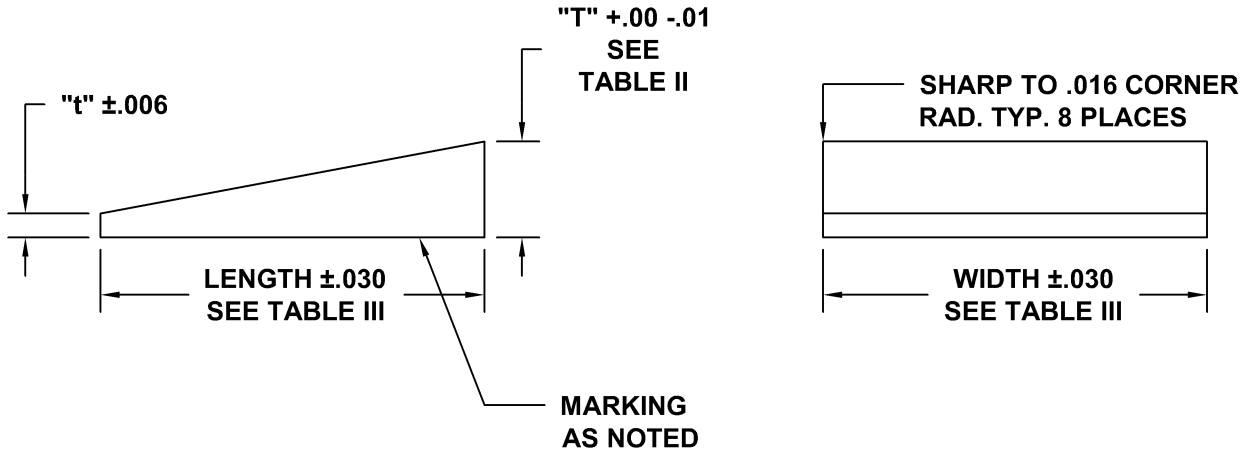


REV.	DATE	ECO
-	20-OCT-86	
A	02-FEB-90	
B	07-OCT-02	



LAMSCO WEST, INC. 24823 ANZA DR. SANTA CLARITA, CA. 91355 FAX (661)295-8626 TEL. (661)295-8620	ENGINEERING Sanford Turner	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.		
	APPROVAL Ricardo Casillas	TITLE SHIM, TAPERED		
		DWG. NO. LW1004	REV. B	SHEET 1 OF 4

REV.	DATE	ECO
-	20-OCT-86	
A	02-FEB-90	
B	07-OCT-02	

TABLE I MATERIAL

MATERIAL CODE	MATERIAL
A	ALUMINUM
G	GLASS EPOXY, LAMINATED

TABLE II SHIM THICKNESS

THICK CODE	"T" NOM.	THICK CODE	"T" NOM.
A	.025	M	.125
B	.028	N	.140
C	.032	P	.160
D	.036	R	.180
E	.040	T	.200
F	.050	U	.250
G	.063	V	.312
H	.071	W	.375
J	.080	Y	.438
K	.090	Z	.500
L	.100		

TABLE III WIDTH AND LENGTH DIMENSIONS

CODE	04	05	06	07	08	09	10	11	12	13	14	15
WIDTH OR LENGTH	.4	.5	.6	.7	.8	.9	1.0	1.1	1.2	1.3	1.4	1.5

TABLE IV FINISHES

CODE	FOR USE WITH	TYPE OF FINISH
-	GL/EP	(-) INDICATES NO FINISH REQUIRED
A	ALUMINUM	CHEMICALLY TREATED PER MIL-C-5541, CLASS 1A AND APPLY ONE COAT OF MIL-P-23777 PRIMER
B	ALUMINUM	CHEMICALLY TREATED PER MIL-C-5541, CLASS 3

LAMSCO WEST, INC. 24823 ANZA DR. SANTA CLARITA, CA. 91355 FAX (661)295-8626 TEL. (661)295-8620	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.		
	TITLE SHIM, TAPERED		
	DWG. NO. LW1004	REV. B	SHEET 2 OF 4

REV.	DATE	ECO
-	20-OCT-86	
A	02-FEB-90	
B	07-OCT-02	

MATERIAL:

ALUMINUM ALLOY	2024-T3 PER AMS-QQ-A-250/4 (BARE) OR AMS-QQ-A-250/5 (CLAD) OR 7075-T6 PER AMS-QQ-A-250/12 (BARE) OR AMS-QQ-A-250/13 (CLAD)
GLASS EPOXY, LAMINATED	GLASS FIBER BASE EPOXY-RESIN THERMOSETTING LAMINATED PLASTIC SHEET PER MIL-P-18177, TYPE GEE

FINISH:

SEE TABLE IV

CODE INFORMATION:

"t" CODE:

THE THICKNESS "t" IS TO BE DESIGNATED IN HUNDREDTH (.010) OF AN INCH INCREMENTS. MINIMUM THICKNESS .010". MAXIMUM THICKNESS .500", ALWAYS USE TWO DIGITS. DO NOT USE A DECIMAL POINT.

EXAMPLE:

PART NUMBER CALLED OUT X (.01)	DESIRED DIMENSION
01	.010 INCHES
03	.030 INCHES
05	.050 INCHES

WIDTH OR LENGTH CODE:

WIDTH OR LENGTH DIMENSIONS NOT DOCUMENTED IN TABLE III MAY BE CALCULATED BY USING .10 INCH INCREMENTS. MAXIMUM LENGTH OR WIDTH TO BE 9.9 INCHES (DASH NUMBER 99).

EXAMPLE:

PART NUMBER CALLED OUT X (.10)	DESIRED DIMENSION
04	0.4 INCHES
12	1.2 INCHES
99	9.9 INCHES

LAMSCO WEST, INC. 24823 ANZA DR. SANTA CLARITA, CA. 91355 FAX (661)295-8626 TEL. (661)295-8620	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.		
	TITLE SHIM, TAPERED		
	DWG. NO. LW1004	REV. B	SHEET 3 OF 4

